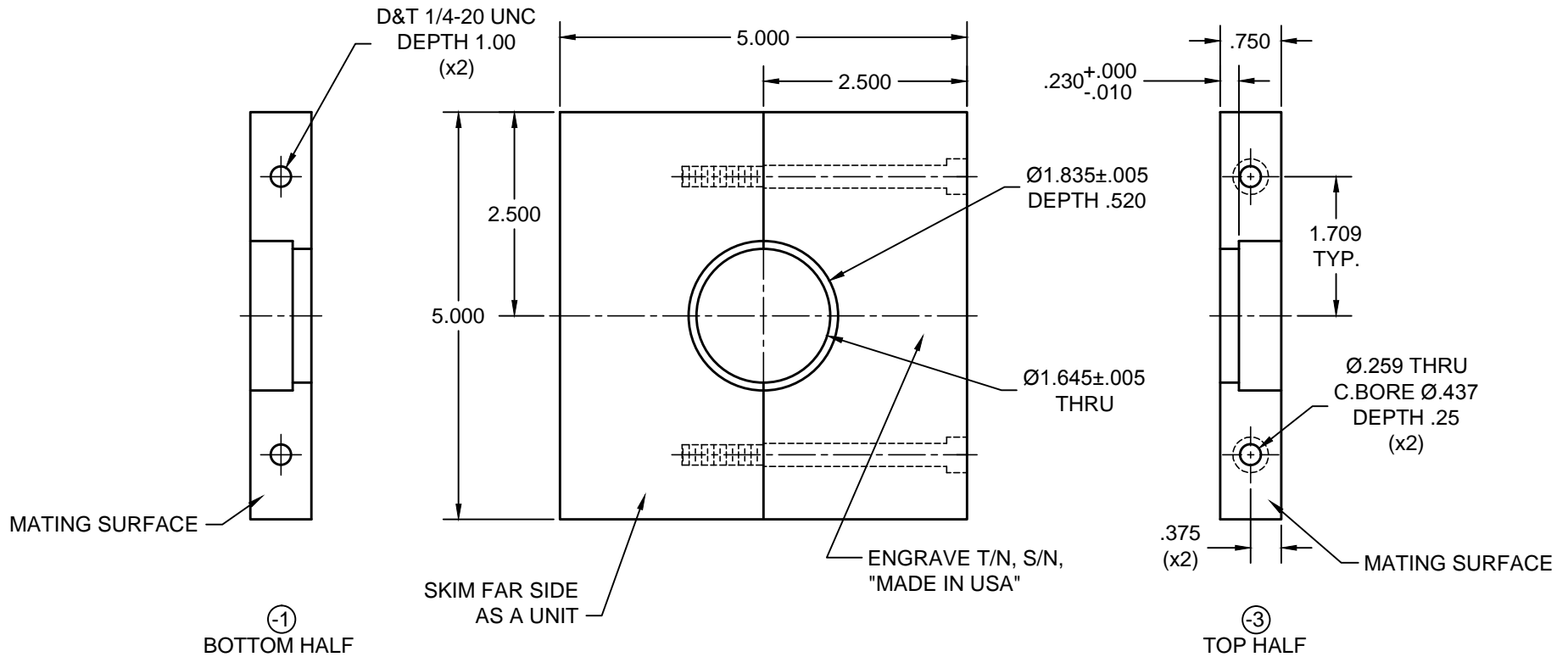


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1. CH'D HEX HEAD TO SOCKET HEAD CAP SCREWS PER R.W. ADDED NOTE #2, STAMP HALVES W/LETTERS TO KEEP IN SETS.	1/21/10	RJC	RW



NOTES:

1. FINISH MACHINING AFTER HEAT TREATMENT.
2. STAMP HALVES WITH LETTERS TO KEEP IN SETS.

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	BOTTOM HALF	4140	3/4 x 2.5/8 x 5-1/8
			-3	1	TOP HALF	4140	3/4 x 2.5/8 x 5-1/8
		B/O		2	SOCKET HEAD CAP SCREW	STEEL	1/4-20 UNC x 3 BLACK
	ASSY #						

RED BARN MACHINE	
TITLE BEARING RACE PRESS	
DWG NO. RBT18639	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	
DRAWN BY: PERRITT APPROVED:	
HEAT TREAT: RC 32-38 FINISH SPEC: BLACK OXIDE	
USED ON MODEL: MD	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-6-06
SHEET 1 of 1	

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4

USED ON MODEL
?

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC
BLACK OXIDE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± 5°
.X ± .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE	
TITLE	
DWG NO.	PART #
SCALE NTS	DATE 9-15-03 SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

USED ON MODEL ? 	DRAWN BY: PERRITT	RB RED BARN MACHINE	
	CHECKED	TITLE	
	HEAT TREAT FINISH SPEC	TITLE	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	TITLE	
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	TITLE	
SCALE NTS		DATE 9-15-03	SHEET 1 of 1